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ASAP

D3808-041
Job Sheet 191617

008487



Part No: D3808-041

Job Qty: 1 pcs

Part Name: Seat Rail Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/5/19

Job Tracking No:

Due Date: 3/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 08-07-31 JLM Verified By:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/15/19		0.00	0.38	Small Fab - 1		DAS 58 MAR 05 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	3/15/19		0.00	0.00	QC 5 - 10		DAS MAR 06 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	1 pcs	3/15/19		0.00	0.00	Packaging 3 - 1 - B4B		MAR 06 2019 88 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

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Plex 3/5/19 11:46 AM Dart.lajeunesse.marie

ST258	Packaging 3 - 8 - B4B				
	Packaging 3 - 9 - B4B				
	Packaging 3 - 10 - B4B				
	Packaging 3 - 11 - B4B				
	Packaging 3 - 12 - B4B				
	Packaging 3 - 13 - B4B				
	Packaging 3 - 14 - B4B				
	Packaging 3 - 15 - B4B				
	Packaging 3 - 16 - B4B				
	Packaging 3 - 17 - B4B				
	Packaging 3 - 18 - B4B				
	Packaging 3 - 19 - B4B				
	Packaging 3 - 20 - B4B				
	Packaging 3 - 21 - B4B				
	Packaging 3 - 22 - B4B				
	Packaging 3 - 23 - B4B				
	Packaging 3 - 24 - B4B				
	Packaging 3 - 25 - B4B				
	Packaging 3 - 26 - B4B				
	Packaging 3 - 27 - B4B				
	Packaging 3 - 28 - B4B				
	Packaging 3 - 29 - B4B				
	Packaging 3 - 30 - B4B				
	Packaging 3 - 31 - B4B				
	Packaging 3 - 32 - B4B				
	Packaging 3 - 33 - B4B				
	Packaging 3 - 34 - B4B				
	Packaging 3 - 35 - B4B				
	Packaging 3 - 36 - B4B				
	130 QC 21 - SA	1 pcs	3/15/19 0.00 0.00		
			QC 21 - SA - 21		
			QC 21 - SA - 70		
			QC 21 - SA - 53		
	Part Op 100 - Small Fab Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: 130 - QC21- Final Inspection - Work Order Release)				
	Job BOM				
	Part / Item	Component Name	Quantity	Operation	Container
	D3808-1	Seat Rail	1 pcs (1 ea)	100-Small Fab - 1	5088614
D3810-1	Hand Retractable Spring Plunger	1 pcs (1 ea)	100-Small Fab - 1	5079136	
MS21209C0815	Heli Coil, Screw Locking, Red	4 Ea (4 ea)	100-Small Fab - 1	5050047	
MS21209C6-10	Heli Coil, Screw Locking, Red	1 Ea (1 ea)	100-Small Fab - 1	5146153	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	D3808-1	1	1	0	
	D3810-1	1	36	0	
	MS21209C0815	4	68	0	
	MS21209C6-10	1	20	0	
Part Specifications					
Specifications could not be found.					

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S159413



Part: D3808-041

Job No: 191617

Serial No/Batch: S159413

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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